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Stanlux Paste: 270/70 IPA.

1. PRODUCT AND COMPANY IDENTIFICATION

1.1 Identification of the product

Stanlux Paste 270/70 IPA

1.2 Main recommended uses

Printing paints for Flexography and Rotogravure

1.3 Company's identification

Manufacturer: Aldoro Indústria de Pós e Pigmentos Metálicos Ltda.

Av. Suécia, 570 - Distrito Industrial - Rio Claro - SP - BRAZIL

Phone: 19 3535.6400 Fax: 19 3527.0330

E-mail: aldoro@aldoro.com.br

1.4 Emergency Phone

Tel: 19 3535.6400

2. HAZARDS IDENTIFICATION

2.1 Classification of the mixture, following the ABNT NBR 14725-2:2009 standard.

Flammable solid Category 1 Serious eye injuries / eye irritation Category 2A Toxicity for specific organisms-targets - Single exposure Category 3

2.2 Labeling elements, as per the GHS

Hazard pictograms





Signal word Danger

Hazard Statements H228 Flammable solid.

> H319 Causes serious eye irritation. H336 May cause sleepiness or dizziness.

Precautionary statements

P210 Keep far from heat/sparks/flames/hot surfaces. Do not smoke.

P240 Connect the container and the receiving container to ground, while the

transfer of the product.

P241 Use explosion proof electrical, ventilation and lighting equipment. P261 Avoid inhaling dusts, smokes, gases, mists, vapors and aerosols.

P280 Use protection gloves, protection clothes, eye protection and face protection equipment.

P304 + P340 IN CASE OF INHALATION: Take the person to a well-ventilated place

and keep him/her in rest in a position that facilitates breathing.

P370 + P378 In case of fire: For firefighting use carbon dioxide, chemical power or

sand. Never use water.

P403 + P233 Keep in a well-ventilated place. Keep the container well closed.





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P405 Keep in a locked place.

P501 Dispose the content and the container in a duly regulated and licensed place, as per the Federal, State and Municipal Legislations.

2.3 Other hazards

The material may liberate vapors that form rapidly flammable mixtures. The building up of vapors may light up and/or explode in case of ignition.

3. COMPOSITION AND INFORMATION ON THE INGREDIENTS

3.1 Characterization of the product

Mixture

3.2 Ingredients

Common, technical chemical name	CAS Number Concentration range (%)	
Aluminium powder	7429-90-5	68 - 72
Isopropanol	67-63-0	28 - 32

4. FIRST AID MEASURES

4.1 Description of the first aid actions

Inhalation: Remove the victim from the contaminated area. In case of respiratory arrest, administer artificial respiration. Provide medical attention.

Skin contact: Take the contaminated clothes off. Wash the skin with plenty of water and soap. In case of skin irritation: See a doctor.

Contact with the eyes: Wash immediately with current water for 15 minutes (at least). See a doctor if the irritation persists.

Ingestion: Do not induce vomiting. Look for a medical help.

- **4.2 Most important, serious or late effects and symptoms:** The exposure to vapors of the products may cause dizziness, nauseas, head ache and narcotic effects.
- **4.3 Indications on urgent medical care and necessary special treatments:** No other relevant information available.

5. FIRE FIGHTING MEASURES

5.1 Fire extinguishing means

Most suitable fire extinguishing means: Carbon dioxide, chemical powder or dry sand. Use initially carbon dioxide or chemical powder. If aluminium particles (pyrophoric metal) ignite, sand should be used to cover the product surface. The burnt material should only be removed after completely cool.

Not appropriate fire extinguishing means: Do not use water or foam.

5.2 Specific hazards of the mixture: The material may liberate vapors that will form rapidly flammable mixtures. The building up of vapors may light up and/or explode in case of ignition.





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5.3 Protection means of the fire fighting team: We recommend the use of respiratory protection equipment of the autonomous type, with positive pressure and full protection clothes.

6. CONTROL MEASURES FOR SPILLING OR LEAKING

6.1 Personnel precautions, protection equipment and emergency procedures.

Use individual protection equipment. Move away the persons from the affected area. Eliminate fire and explosion risks removing or deactivating possible sources of ignition.

6.2 Environment precautions

Do not allow the product to reach the sewer system or any water streams. Inform the authorities if the product reaches water resources.

6.3 Methods and materials for containment and cleaning

Cover the product with inert and absorbing material (sand or sawdust) and remove to a dry container. Do not use water or other aqueous products. The residues shall be disposed as per the federal, state or local regulations.

6.4 References to other sections

See Section 7 for information on the safe handling. See Section 8 for information on individual protection equipment. See Section 13 for information on the disposal.

7. HANDLING AND STORAGE

7.1 Precautions for a safe handling

Handle in a covered, dry and ventilated place. It may be necessary mechanical ventilation and local exhaust. Keep the containers closed when the product is not being used. Avoid exposure to product vapors. Use individual protection equipment as described in Section 8.

Avoid skin, eye and clothes contact. Wash your hands after handling and before eating, drinking, smoking or using the restroom.

The facilities and the equipment shall be duly grounded to avoid building up of static charge. All electric equipment used shall be explosion proof. Do not smoke.

7.2 Safe storage conditions, including any incompatibility

Store in a covered, dry and ventilated place. Keep away from ignition sources. This product may react dangerously with incompatible materials, as described in Section 10.

8. EXPOSURE CONTROL AND PERSONAL PROTECTION

8.1 Control parameters:

Limits of occupational exposure:





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Chamical Agent	LT NR 15 – Annex 11		TWA (ACGIH)	
Chemical Agent	ppm mg/	mg/m³	ppm	mg/m³
Aluminium				1 (*)
Isopropanol	310	765	200	

^(*) breathable dust

8.2 Measures for engineering control: Use explosion proof mechanical ventilation and exhaustion systems, to maintain the atmospheric concentrations of the constituents of the product, below the occupational exposure limits.

General measures of hygiene and protection: Avoid contact with skin, eyes and clothes. Use good hygiene practices. Wash your hands before coffee breaks and at the end of the day, and before eating, drinking, smoking or when using the rest room. Keep the emergency eye washing equipment and shower close to the working area.

8.3 Measures of personal protection: The selection of individual protection equipment changes in accordance to the exposure conditions and to the application, handling, concentration and ventilation practices. Data on the selection of protection equipment when using this material are supplied below, and are based on the normal use thereof.

Eye protection: Safety goggles with lateral protection.

Skin and body protection: Waterproof gloves or protection creams.

Respiratory protection: Mask with suitable filter

Decomposition temperature (°C)

Thermal hazards: Not applicable under normal use conditions.

* Relative to isopropanol (IPA)						
9.1 Data on the basic physical and chemical properties.						
Paste solid						
Gray						
* Characteristic						
Not applicable						
* Not available						
* 82						
* 12						
* Not available						
Flammable						
* 2-12						
* 4,8						
* 2						
0,8-1,2 (apparent)						
Soluble						
* 0,05						
* 425						

* Not available





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Viscosity Not applicable

10. STABILITY AND REACTIVITY

10.1 Reactivity

Non-reactive under normal conditions of use, storage and transport.

10.2 Chemical stability

Stable under normal conditions of temperature and pressure.

10.3 Possibility of dangerous reactions

When in contact with water it may liberate hydrogen gas, which is highly flammable.

10.4 Conditions to be avoided

Keep away from heat and ignition sources and of incompatible substances.

10.5 Incompatible materials

Acids, alkali, oxidizing agents and water.

10.6 Dangerous products derived from the decomposition

Does not decompose at room temperature.

11. TOXICOLOGICAL INFORMATION 5

Powder aluminium: Oral LD₅₀ (rat) > 2000 mg/kg. Inhalation LC₅₀ (rat) > 888 mg/m³. Inhalation

Isopropanol: Isopropanol: Oral DL50 (rat) 5840 mg/kg. Inhalation CL₅₀ (rat) 25 mg/L. Dermal DL₅₀ (rat) 13900

mg/kg

Inhalation: May cause dizziness, nauseas and head ache.

Skin contact: Degreasing agent, may cause light irritation and redness.

Eyes: Causes irritation.

Ingestion: Large doses may cause possible damages to kidneys and liver.

The above mentioned symptoms are related to isopropanol.

The aspiration of small amounts into the lungs, through ingestion or vomit, may cause chemical pneumonia or lung edema.

12. ECOLOGICAL INFORMATION

12.1 Ecotoxicity

Aluminium paste in isopropanol oil is not classified as dangerous to environment.

Aluminium powder and ethyl acetate: Not classified as dangerous to environment.

Isopropanol: LC₅₀ (fish 96h): 9640 mg/L (Pimephales promelas).

LC₅₀ (Daphnia magna, 24 h): >9714 mg/L





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EC₅₀ (algiers, 72 h): > 100 mg/l (Scenedesmus subspicatus)

12.2 Persistence and degradability

Aluminium powder: It is not considered as biodegradable. **Isopropanol:** 53% (5 d). Isopropanol is readily biodegradable.

12.3 Bioaccumulation potential

Not available.

12.4 Mobility in the soil:

The product should show low mobility, for being a paste like solid material.

12.5 Other adverse effects:

No other relevant information available.

13. CONSIDERATIONS ON THE FINAL DISPOSAL

13.1 Recommended methods for the final disposal:

Residues should be disposed for proper treatment, following its characteristics (such as, coprocessing and incineration) and following the present applicable laws and regulations. Do not dispose in the sewer system, in rivers, lakes and water sources.

Contaminated packaging: The packaging material should not be reused. When decontaminated, it may be destined to recycling.

14. TRANSPORT INFORMATION

	ANTT	IATA	IMDG		
UNO number	1325	1325	1325		
Proper name for shipping	FLAMMABLE SOLI	FLAMMABLE SOLID, ORGANIC, N.E. (aluminium powder and isopropanol)			
Risk subclass	4.1	4.1	4.1		
Risk number	40	40	40		
Packaging group	III	III	III		
EmS Number	-	-	F-A, S-G		
Environment danger	-	-	No		

15. REGULATORY INFORMATION

Federal Decree Nr. 2.657, of July 3rd, 1998 (Promulgates the Nr. 170 OIT Convention, relative to Safety in the Use of Chemical Products at Work).

Standard ABNT-NBR 14725:2012.

Law Nr. 12.305, of August 2nd, 2010 (Establishes the National Policy for Solid Wastes).

Decree Nr. 7.404, of December 23rd, 2010 (Regulates Law Nr. 12.305, of August 2nd, 2010).

Ministerial Decree Nr. 229, of May de 24th, 2011 – Amends the Nr. 26 Regulating Standard.





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16. OTHER INFORMATION

This MSDS was written based upon the data of our suppliers of raw-materials and upon the present knowledge on the proper handling of the product under normal use conditions, following the application mentioned in section 1. Any other form of use of the product that involves its combination with other materials, besides forms of use different from the mentioned ones will be the responsibility of the user. We hereby warn that the handling of any chemical substance requires the previous knowledge of its danger by the user. The user company is responsible to provide, at the work place, the training of its employees and other persons in respect to the possible risks derived from the exposure to the chemical product.

Captions and acronyms:

ACGIH – American Conference of Governmental Industrial Hygienists.

ANTT – Agência Nacional de Transporte Terrestre (National Ground Transport Agency) - Brazilian regulations.

CAS - Chemical Abstracts Service.

 EC_{50} – Effective concentration of a substance that causes 50% of the maximum response.

LC₅₀ – Lethal concentration for 50% of a group of animals submitted to the test.

LD₅₀ – Lethal dose for 50% of the group of animals submitted to test.

GHS – Globally Harmonized System of Classification and Labelling of Chemicals.

IATA – International Air Transport Association.

IMDG – International Maritime Dangerous Goods – Code.

LT – Limite de Tolerância (Tolerance Limit) - Brazilian regulations.

NR - Norma Regulamentadora (Regulating Standard) - Brazilian regulations.

TWA - Time Weighted Average